

NUXE FINISHING CHECKLIST

3 steps to finish Nuxe

PHASE 01: PREPARATION

- ☐ Inspect: examine the veneer surface prior to processing.
- ☐ Sand: sand strictly in the direction of the wood grain to prevent scratches.
- ☐ Clear: completely remove all wood dust before moving forward.

💡 Note on optimal finishing:

While Nuxe boards are delivered pre-sanded for surface cleanliness, a secondary light sanding with a fine grit is essential.

This eliminates microscopic glue residue that could become visible during staining or finishing.

PHASE 02: APPLICATION

- ☐ Apply: lay down varnish or oil coats following manufacturer specifications.
- ☐ Maintain flow: work efficiently. Do not rework areas that have already begun to dry to prevent streaking or unevenness.
- ☐ Pre-application test: We highly recommend testing your chosen varnish or oil on a small sample piece or an inconspicuous area before full application. This ensures the final colour reaction and gloss level perfectly align with your design expectations.

Oil-based varnishes	Water-based varnishes
Provide a richer, more saturated colour definition that deeply enhances the natural walnut grain pattern. Offers superior mechanical durability but demands an extended drying window.	Deliver a clear, neutral and highly modern appearance with minimal natural wood yellowing. Dries rapidly and is low-odour, but may slightly raise the wood grain fibers.

PHASE 03: CURING

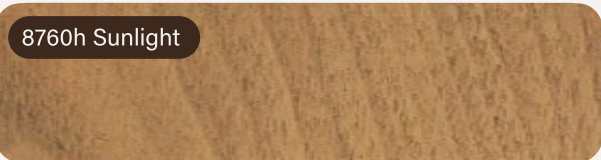
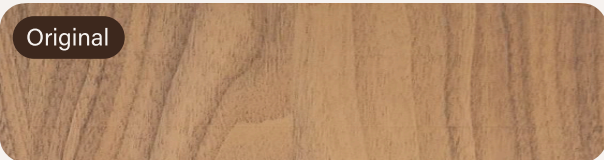
- ☐ Isolate: allow the final coat to cure completely in a strictly dust-free environment.
- ☐ Timeframe: maintain isolation for several days up to a week, depending on product type.

Ventilation conditions	Environmental thresholds
Ensure stable, moderate, and dust-free airflow to regulate solvent or water evaporation rates.	Avoid extreme humidity levels and low temperatures, which can severely delay drying or induce finish cloudiness.

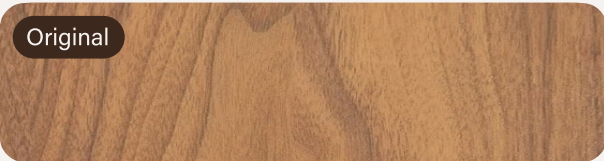
AGEING MATRIX

A clear visual comparison of the three primary finishes in their original state against natural chromatic shift after 8760 hours of UV exposure.

1. Unfinished veneer



2. Transparent varnish



3. Stain + varnish finish



Please note: Wood is a natural product. The simulated ageing demonstrates the average discolouration shift under controlled lab conditions.

FINISHING ADVICE

This checklist is designed to quickly guide you through the process. Please read our complete, in-depth finishing advice on [decospan.com](https://www.decospan.com). Here, you will also find specific, tailored advice for our five unique walnut colours.